



Revision Number: 005.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE SI 5404 known as 5404 Output(TM) Heat Cure Sili	IDH number:	354964
Product type:	Silicone	Item number:	35171
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SERIOUS EYE IRRITATION.
SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
EYE IRRITATION	2A
REPRODUCTIVE TOXICITY	2

PICTOGRAM(S)



Precautionary Statements

Prevention:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wash affected area thoroughly after handling. Wear protective gloves, clothing, eye and face protection.
Response:	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If eye irritation persists: Get medical attention.
Storage:	Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Aluminium oxide - non fibrous form	1344-28-1	50 - 60
Zinc oxide	1314-13-2	10 - 20

Siloxanes and Silicones, dimethyl, hydrogen-termi	70900-21-9	1 - 5
Siloxanes and Silicones, dimethyl, methyl hydroge	69013-23-6	1 - 5
Gamma-glycidoxypropyl trimethoxysilane	2530-83-8	0.1 - 1
Boron oxide (B ₂ O ₃)	1303-86-2	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
Hazardous combustion products:	Oxides of carbon. Oxides of silicon. Aldehydes. Toxic and irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Ensure adequate ventilation. Wear suitable protective clothing, gloves and eye/face protection. Scrape up as much material as possible. Sweep up spilled material. Avoid creating dust. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:	Use only with adequate ventilation. Wear suitable protective clothing, gloves and eye/face protection. Avoid contact with eyes, skin and clothing. Avoid breathing dust. Wash thoroughly after handling. Refer to Section 8.
Storage:	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. Store in a dry area below 90° F.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Aluminium oxide - non fibrous form	1 mg/m3 TWA Respirable fraction.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Zinc oxide	2 mg/m3 TWA Respirable fraction. 10 mg/m3 STEL Respirable fraction.	5 mg/m3 PEL Fume. 5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None
Siloxanes and Silicones, dimethyl, hydrogen-termi	None	None	None	None
Siloxanes and Silicones, dimethyl, methyl hydroge	None	None	None	None
Gamma-glycidoxypropyl trimethoxysilane	None	None	None	None
Boron oxide (B2O3)	10 mg/m3 TWA	15 mg/m3 PEL Total dust.	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Paste
Color:	White
Odor:	Mild
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	< 10 mm hg (20 °C (68°F))
Boiling point/range:	> 260 °C (> 500°F)
Melting point/ range:	Not available.
Specific gravity:	2.338 at 20 °C (68°F)
Vapor density:	Not available.
Flash point:	> 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower:	Not applicable
Flammable/Explosive limits - upper:	Not applicable
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not applicable
Solubility in water:	Insoluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	1.5 %; 35.2 g/l Estimated
Viscosity:	Not available.

Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: None under normal processing.

Hazardous decomposition products: Oxides of carbon. Oxides of silicon. Aldehydes. Irritating organic vapours.

Incompatible materials: Strong acids and strong bases. Oxidizing agents.

Reactivity: Not available.

Conditions to avoid: High temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.

Skin contact: May cause skin irritation.

Eye contact: Causes serious eye irritation.

Ingestion: May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Aluminium oxide - non fibrous form	None	Irritant, Nuisance dust, Corrosive
Zinc oxide	Oral LD50 (Mouse) = 7,950 mg/kg Oral LD50 (Rat) = > 5 g/kg Inhalation LC50 (Mouse, 4 h) = > 5.7 mg/l	Blood, Gastrointestinal, Immune system, Irritant, Kidney, Metabolic, Nervous System, Pancreas, Respiratory, Skin
Siloxanes and Silicones, dimethyl, hydrogen-termi	None	No Records
Siloxanes and Silicones, dimethyl, methyl hydroge	None	No Records
Gamma-glycidoxypropyl trimethoxysilane	None	Allergen, Irritant
Boron oxide (B2O3)	Oral LD50 (Mouse) = 3,163 mg/kg	Blood, Central nervous system, Gastrointestinal, Irritant, Kidney, Liver, Lung, Metabolic, Nuisance dust, Skin, Vascular

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Aluminium oxide - non fibrous form	No	No	No
Zinc oxide	No	No	No
Siloxanes and Silicones, dimethyl, hydrogen-termi	No	No	No
Siloxanes and Silicones, dimethyl, methyl hydroge	No	No	No
Gamma-glycidoxypropyl trimethoxysilane	No	No	No
Boron oxide (B2O3)	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: This product may contain traces of: D006. Cadmium.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, solid, n.o.s. (Zinc oxide)
Hazard class or division: 9
Identification number: UN 3077
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Zinc oxide)
Hazard class or division: 9
Identification number: UN 3077
Packing group: III
Marine pollutant: Zinc oxide
Additional information: IMDG-Code: Segregation group 7- Heavy metals and their salts

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Zinc oxide (CAS# 1314-13-2).
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Product Safety and Regulatory Affairs

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