



## Safety Data Sheet according to Regulation (EC) No 1907/2006

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LOCTITE SI 5293 known as Loctite 5293 20 OZ SEMCO

SDS No. : 153680

V006.0

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE SI 5293 known as Loctite 5293 20 OZ SEMCO

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Silicone sealant

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd  
Wood Lane End  
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000

Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

#### 2.2. Label elements

##### Label elements (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

##### Supplemental information

EUH210 Safety data sheet available on request.

Contains Acryloxypropyltrimethoxysilane. May produce an allergic reaction.

#### 2.3. Other hazards

None if used properly.

This mixture contains components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB).

Care should be taken during the cure of these products by UV radiation to avoid exposure of the skin and especially of the eyes to direct or reflected UV radiation as long term effects could be harmful.

**SECTION 3: Composition/information on ingredients****3.2. Mixtures****General chemical description:**

UV Curing Silicone Compound

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Acryloxypropyltrimethoxysilane 4369-14-6	419-560-6	0,1- < 1 %	Acute Tox. 4; Inhalation H332 Skin Corr. 1B H314 Skin Sens. 1 H317 Aquatic Chronic 3 H412
Octamethylcyclotetrasiloxane 556-67-2	209-136-7 01-2119529238-36	0,1- < 1 %	Flam. Liq. 3 H226 Repr. 2 H361f Aquatic Chronic 4 H413 ===== EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC)
2,2-Diethoxyacetophenone 6175-45-7	228-220-4	1- < 5 %	STOT SE 3; Inhalation H335

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

**Skin contact:**

Rinse with running water and soap.

Obtain medical attention if irritation persists.

**Eye contact:**

Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

**Ingestion:**

Do not induce vomiting.

Seek medical advice.

**4.2. Most important symptoms and effects, both acute and delayed**

Prolonged or repeated contact may cause skin irritation.

Prolonged or repeated contact may cause eye irritation.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

**SECTION 5: Firefighting measures**

**5.1. Extinguishing media****Suitable extinguishing media:**

Carbon dioxide, foam, powder  
Fine water spray

**Extinguishing media which must not be used for safety reasons:**

None known

**5.2. Special hazards arising from the substance or mixture**

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.

Silica fume  
Formaldehyde

**5.3. Advice for firefighters**

Wear self-contained breathing apparatus.

**Additional information:**

In case of fire, keep containers cool with water spray.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.  
Ensure adequate ventilation.  
Wear protective equipment.

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

Scrape up as much material as possible.  
Store in a partly filled, closed container until disposal.  
Dispose of contaminated material as waste according to Section 13.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Use only in well-ventilated areas.  
Vapours should be extracted to avoid inhalation.  
Ventilation will remove any ozone that may be produced by the ultra violet lamp  
Avoid skin and eye contact.  
See advice in section 8

**Hygiene measures:**

Good industrial hygiene practices should be observed.  
Wash hands before work breaks and after finishing work.  
Do not eat, drink or smoke while working.

**7.2. Conditions for safe storage, including any incompatibilities**

Protect against contamination.  
Store in sealed original container protected against moisture and light.  
Refer to Technical Data Sheet

**7.3. Specific end use(s)**

Silicone sealant

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational Exposure Limits

Valid for  
Great Britain

None

#### Occupational Exposure Limits

Valid for  
Ireland

None

#### Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Octamethylcyclotetrasiloxane 556-67-2	aqua (freshwater)		0,0015 mg/l				
Octamethylcyclotetrasiloxane 556-67-2	aqua (marine water)		0,00015 mg/l				
Octamethylcyclotetrasiloxane 556-67-2	sewage treatment plant (STP)		10 mg/l				
Octamethylcyclotetrasiloxane 556-67-2	sediment (freshwater)				3 mg/kg		
Octamethylcyclotetrasiloxane 556-67-2	sediment (marine water)				0,3 mg/kg		
Octamethylcyclotetrasiloxane 556-67-2	oral				41 mg/kg		
Octamethylcyclotetrasiloxane 556-67-2	Soil				0,54 mg/kg		

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Octamethylcyclotetrasiloxane 556-67-2	Workers	inhalation	Long term exposure - systemic effects		73 mg/m <sup>3</sup>	
Octamethylcyclotetrasiloxane 556-67-2	Workers	inhalation	Long term exposure - local effects		73 mg/m <sup>3</sup>	
Octamethylcyclotetrasiloxane 556-67-2	Workers	inhalation	Acute/short term exposure - systemic effects		73 mg/m <sup>3</sup>	
Octamethylcyclotetrasiloxane 556-67-2	Workers	inhalation	Acute/short term exposure - local effects		73 mg/m <sup>3</sup>	
Octamethylcyclotetrasiloxane 556-67-2	General population	inhalation	Long term exposure - systemic effects		13 mg/m <sup>3</sup>	
Octamethylcyclotetrasiloxane 556-67-2	General population	inhalation	Long term exposure - local effects		13 mg/m <sup>3</sup>	
Octamethylcyclotetrasiloxane 556-67-2	General population	inhalation	Acute/short term exposure - systemic effects		13 mg/m <sup>3</sup>	
Octamethylcyclotetrasiloxane 556-67-2	General population	inhalation	Acute/short term exposure - local effects		13 mg/m <sup>3</sup>	
Octamethylcyclotetrasiloxane 556-67-2	General population	oral	Long term exposure - systemic effects		3,7 mg/kg	
Octamethylcyclotetrasiloxane 556-67-2	General population	oral	Acute/short term exposure - systemic effects		3,7 mg/kg	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:

Ensure good ventilation/extraction.

UV lamp should be designed, installed and operated in such a way as to eliminate exposure of the skin and eyes to stray radiation

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to &gt; 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to &gt; 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:  
Wear protective glasses.  
Protective eye equipment should conform to EN166.

Skin protection:  
Suitable protective clothing  
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance	liquid yellow
Odor	alcohol-like
Odour threshold	No data available / Not applicable
pH	Not applicable
Melting point	Not available.
Solidification temperature	No data available / Not applicable
Initial boiling point	Not determined
Flash point	79,4 °C (174.92 °F)
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure (20 °C (68 °F))	< 10 mm hg
Relative vapour density:	Heavier than air
Density (g/cm <sup>3</sup> )	0,99 g/cm <sup>3</sup>
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Polymerises in presence of water.
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

### 9.2. Other information

No data available / Not applicable

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Strong oxidizing agents.  
Polymerises in presence of water.

### 10.2. Chemical stability

Stable under normal conditions of temperature and pressure.

### 10.3. Possibility of hazardous reactions

See section reactivity

**10.4. Conditions to avoid**

Stable under normal conditions of storage and use.  
Protect from direct sunlight.  
Avoid contact with acids and oxidizing agents.

**10.5. Incompatible materials**

See section reactivity.

**10.6. Hazardous decomposition products**

carbon oxides.

**SECTION 11: Toxicological information****General toxicological information:**

Prolonged or repeated contact may cause skin irritation.  
Prolonged or repeated contact may cause eye irritation.

**11.1. Information on toxicological effects****Acute oral toxicity:**

This material is considered to have low toxicity if swallowed.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Octamethylcyclotetrasiloxane 556-67-2	LD50	> 4.800 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
2,2-Diethoxyacetophenone 6175-45-7	LD50	5.660 mg/kg	rat	

**Acute dermal toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Octamethylcyclotetrasiloxane 556-67-2	LD50	2.375 mg/kg	rat	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
2,2-Diethoxyacetophenone 6175-45-7	LD50	11.300 mg/kg	rat	

**Acute inhalative toxicity:**

Methylethylketoxime released during polymerisation of oxime curing RTV silicones is irritating to the respiratory system

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Octamethylcyclotetrasiloxane 556-67-2	LC50	36 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

**Skin corrosion/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Octamethylcyclotetrasiloxane 556-67-2	not irritating		rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Octamethylcyclotetrasiloxane 556-67-2	not irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Octamethylcyclotetrasiloxane 556-67-2	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Octamethylcyclotetrasiloxane 556-67-2	negative	bacterial gene mutation assay	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Octamethylcyclotetrasiloxane 556-67-2	negative	in vitro mammalian chromosome aberration test	with and without		equivalent or similar to OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Octamethylcyclotetrasiloxane 556-67-2	negative	mammalian cell gene mutation assay	with and without		equivalent or similar to OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)

**Carcinogenicity**

No data available.

**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Octamethylcyclotetrasiloxane 556-67-2	NOAEL P 300 ppm NOAEL F1 300 ppm	two-generation study	inhalation	rat	equivalent or similar to OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

**STOT-single exposure:**

No data available.

**STOT-repeated exposure::**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Octamethylcyclotetrasiloxane 556-67-2	LOAEL 35 ppm	inhalation	6 h nose only inhalation 5 days/week for 13 weeks	rat	OECD Guideline 412 (Repeated Dose Inhalation Toxicity: 28/14-Day)
Octamethylcyclotetrasiloxane 556-67-2	NOAEL 960 mg/kg	dermal	3 w 5 d/w	rabbit	equivalent or similar to OECD Guideline 410 (Repeated Dose Dermal Toxicity: 21/28-Day Study)

**Aspiration hazard:**

No data available.

**SECTION 12: Ecological information****General ecological information:**

Do not empty into drains / surface water / ground water.

Cured Loctite products are typical polymers and do not pose any immediate environmental hazards.

**12.1. Toxicity****Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Acryloxypropyltrimethoxysilane 4369-14-6	LC50	32 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Octamethylcyclotetrasiloxane 556-67-2	NOEC	0,0044 mg/l	93 d	Salmo gairdneri (new name: Oncorhynchus mykiss)	other guideline:
Octamethylcyclotetrasiloxane 556-67-2	LC50		96 h	Oncorhynchus mykiss	EPA OTS 797.1400 (Fish Acute Toxicity Test)

**Toxicity (Daphnia):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Acryloxypropyltrimethoxysilane 4369-14-6	EC50	100 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Octamethylcyclotetrasiloxane 556-67-2	EC50		48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)

**Chronic toxicity to aquatic invertebrates**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Octamethylcyclotetrasiloxane 556-67-2	NOEC	7.9 µg/l	21 d	Daphnia magna	EPA OTS 797.1330 (Daphnid Chronic Toxicity Test)

**Toxicity (Algae):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Acryloxypopyltrimethoxysilane 4369-14-6	EC50	100 mg/l	48 h		OECD Guideline 201 (Algal Growth Inhibition Test)
Octamethylcyclotetrasiloxane 556-67-2	EC50		96 h	Selenastrum capricomutum (new name: Pseudokirchneriella subcapitata)	EPA OTS 797.1050 (Algal Toxicity, Tiers I and II)
Octamethylcyclotetrasiloxane 556-67-2	NOEC	< 0,022 mg/l	96 h	Selenastrum capricomutum (new name: Pseudokirchneriella subcapitata)	EPA OTS 797.1050 (Algal Toxicity, Tiers I and II)

**Toxicity to microorganisms**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Octamethylcyclotetrasiloxane 556-67-2	EC50		3 h	activated sludge	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)

**12.2. Persistence and degradability**

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Acryloxypopyltrimethoxysilane 4369-14-6		no data	0 %	28 d	OECD 301 A - F
Octamethylcyclotetrasiloxane 556-67-2	not readily biodegradable.	aerobic	3,7 %	29 d	OECD Guideline 310 (Ready Biodegradability CO <sub>2</sub> in Sealed Vessels (Headspace Test))

**12.3. Bioaccumulative potential**

No data available.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Octamethylcyclotetrasiloxane 556-67-2	12.400	28 d		Pimephales promelas	EPA OTS 797.1520 (Fish Bioconcentration Test-Rainbow Trout)

**12.4. Mobility in soil**

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Octamethylcyclotetrasiloxane 556-67-2	6,488	25,1 °C	OECD Guideline 123 (Partition Coefficient (1-Octanol / Water), Slow-Stirring Method)

**12.5. Results of PBT and vPvB assessment**

Hazardous substances CAS-No.	PBT/ vPvB
Octamethylcyclotetrasiloxane 556-67-2	Fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**12.6. Other adverse effects**

No data available.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Collection and delivery to recycling enterprise or other registered elimination institution.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

## SECTION 14: Transport information

### 14.1. UN number

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

### 14.2. UN proper shipping name

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

### 14.3. Transport hazard class(es)

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

### 14.4. Packing group

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

### 14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

### 14.6. Special precautions for user

ADR	not applicable
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RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content < 5 %  
(2010/75/EC)

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

**SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H226 Flammable liquid and vapor.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H361f Suspected of damaging fertility.
- H412 Harmful to aquatic life with long lasting effects.
- H413 May cause long lasting harmful effects to aquatic life.

**Further information:**

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**