



Revision Number: 006.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE ABLESTIK 570K-1-008 known as Ablefilm 570K-1-008(5011),6x6	IDH number:	1199487
Product type:	Epoxy adhesive	Region:	United States
Restriction of Use:	None identified	Contact information:	
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067		Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention:	Avoid breathing dust or fumes. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves.
Response:	IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Not prescribed
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

IDH number: 1199487

Product name: LOCTITE ABLESTIK 570K-1-008 known as Ablefilm 570K-1-008(5011),6x6

Hazardous Component(s)	CAS Number	Percentage*
Quartz (SiO ₂)	14808-60-7	30 - 60
Epoxy resin	Proprietary	5 - 10
Epoxy resin	Proprietary	5 - 10
Epoxy resin	Proprietary	5 - 10
Epoxy resin	Proprietary	5 - 10
Glass, oxide, chemicals	65997-17-3	1 - 5
4,4'-Isopropylidenediphenol	80-05-7	1 - 5
Epoxy resin	Proprietary	1 - 5
Epoxy resin	Proprietary	1 - 5
Epoxy resin	Proprietary	0.1 - 1

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms develop and persist, get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	This product is combustible at high temperatures.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Ensure adequate ventilation. Wear suitable protective clothing, gloves and eye/face protection. Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Wear suitable protective clothing, gloves and eye/face protection. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Refer to Section 8.

Storage:

For safe storage, store between 0 °C (32°F) and 5 °C (41°F)
Keep in a cool, well ventilated area away from heat, sparks and open flame.
Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Quartz (SiO ₂)	0.025 mg/m ³ TWA Respirable fraction.	2.4 MPPCF TWA Respirable. 0.1 mg/m ³ TWA Respirable. 0.3 mg/m ³ TWA Total dust.	None	None
Epoxy resin	None	None	None	None
Epoxy resin	None	None	None	None
Epoxy resin	None	None	None	None
Epoxy resin	None	None	None	None
Glass, oxide, chemicals	10 mg/m ³ TWA Inhalable dust. 3 mg/m ³ TWA Respirable fraction. 5 mg/m ³ TWA Inhalable fraction. 1 FIBERS/CM ³ TWA Fiber. 0.2 FIBERS/CM ³ TWA Fiber.	15 mg/m ³ TWA Total dust. 5 mg/m ³ TWA Respirable fraction.	None	None
4,4'-Isopropylidenediphenol	None	None	None	None
Epoxy resin	None	None	None	None
Epoxy resin	None	None	None	None
Epoxy resin	None	None	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use a NIOSH approved respirator if ventilation is inadequate.

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:

Film, solid

Color:

Off white

Odor:

Slight

Odor threshold:

Not available.

pH:

Not available.

Vapor pressure:

Not applicable

Boiling point/range:	Not applicable
Melting point/ range:	Not available.
Specific gravity:	1.2
Vapor density:	Not available.
Flash point:	> 100 °C (> 212°F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Evaporation rate:	Not available.
Solubility in water:	Insoluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	< 0.1 %
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Irritating organic fragments.
Incompatible materials:	Strong oxidizing agents. Amines.
Reactivity:	Not available.
Conditions to avoid:	Elevated temperatures.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes
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Potential Health Effects/Symptoms

Inhalation: Inhalation of processing fumes may be harmful.
Skin contact: Causes skin irritation. May cause allergic skin reaction.
Eye contact: Causes serious eye irritation.
Ingestion: Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Quartz (SiO ₂)	None	Immune system, Lung, Some evidence of carcinogenicity
Epoxy resin	None	Allergen, Irritant
Epoxy resin	None	Irritant, Allergen
Epoxy resin	None	Allergen, Irritant
Epoxy resin	None	Irritant, Allergen
Glass, oxide, chemicals	None	Allergen, Respiratory
4,4'-Isopropylidenediphenol	Oral LD50 (RAT) = 4,100 mg/kg Oral LD50 (RAT) = 3,300 mg/kg	Allergen, Blood, Irritant, Kidney, Reproductive, Spleen
Epoxy resin	None	Allergen, Irritant
Epoxy resin	None	Irritant, Allergen
Epoxy resin	None	Irritant, Allergen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Quartz (SiO ₂)	Known To Be Human Carcinogen.	Group 1	No
Epoxy resin	No	No	No
Epoxy resin	No	No	No
Epoxy resin	No	No	No
Epoxy resin	No	No	No
Glass, oxide, chemicals	Reasonably Anticipated to be a Human Carcinogen.	Group 2B	No
4,4'-Isopropylidenediphenol	No	No	No
Epoxy resin	No	No	No
Epoxy resin	No	No	No
Epoxy resin	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: This product may contain traces of: D018. Benzene.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

15. REGULATORY INFORMATION**United States Regulatory Information**

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA Section 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). 4,4'-Isopropylidenediphenol (CAS# 80-05-7).
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Michele Oltra, Regulatory Affairs Specialist

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