

LINQSHEET RCS 530

Rubber Cleaning Sheets



- Prestage cleaning
- Dissolving characteristics
- No mold abrasion

RCS 530 Rubber cleaning sheets are mainly used as first stage dissolvers for messy molds before RCS 320 comes into play. A combination of RCS 530 for pre treatment and RCS 320 ensures amazing cleaning results. This first stage is also commonly achieved by transfer cleaning pellets but RCS 530 has the advantage of retaining the same application method throughout the cleaning and conditioning process. Stage, Clean, Condition, all done with sheets.

RCS 530 softens the yellow volatile remains of the molding processes and RCS 320 comes right after to finish the job. They can both be used independently but a combination is suggested for excellent results on the most persistent stains. As all Rubber cleaning sheets, they are suitable for compression grade cleaning.

RCS 530 rubber cleaning sheets, just like RCS 320, have good flow characteristics which enable them to clean mold corners and thin gate areas easily. A common application profile would be 2 shots of RCS530, followed by 2 shots of RCS320 for deep cleaning, topped up with 2 shots of WS360 for conditioning. Quick, efficient and complete cleaning and conditioning solution.

Property	Value
Appearance	White
Specific Gravity	1.1 ±0.05 g/cc
Min Torque	9 lb-in
Max Torque	45 lb-in
Solubility	Not Soluble

Parameter	Condition
Clamp Pressure	30 - 150 T
Mold Temperature	170 - 180 °C
Curing Time	300 - 350 sec
Shots	2 shots
Fume time	~60 sec

Storage and packaging

Rubber cleaning sheets should be kept cooled in a temperature below 5°C. Their shelf life in these storage conditions is 12 months. After taking them out of storage they have 4 days to be used before they lose their effectiveness.

They are packaged in PE bags and come in 10Kg (net) boxes. Exact width is not stated since the sheets can be arrayed for the application and width is adjusted to the box size to accommodate the net weight

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