



Safety Data Sheet according to Regulation (EC) No 1907/2006

Page 1 of 22

LOCTITE ABLESTIK ATB 120U_53 Known as LOCTITE
ABLESTIK ATB 120U

SDS No. : 395165
V004.0

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE ABLESTIK ATB 120U_53 Known as LOCTITE ABLESTIK ATB 120U

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Die attach adhesive

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 211 797 0

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1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation

Category 2

H315 Causes skin irritation.

Serious eye irritation

Category 2

H319 Causes serious eye irritation.

Skin sensitizer

Category 1

H317 May cause an allergic skin reaction.

Chronic hazards to the aquatic environment

Category 3

H412 Harmful to aquatic life with long lasting effects.

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains

Butadiene, acrylonitrile polymer, carboxy-terminated, polymer with bisphenol A and epichlorohydrin

Phenol-formaldehyde polymer
RP Bisphenol F-epichlorohydrin resin, MW<=700
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin (number average molecular weight≤700)
4,4'-Isopropylidenediphenol

Signal word:

Warning

Hazard statement:

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statement:
Prevention

P273 Avoid release to the environment.
P280 Wear protective gloves.

Precautionary statement:
Response

P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Self classification: product testing according to Classification, Labelling and Packaging Regulation EC/1272/2008, Annex 1, Part 4.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Adhesive

Base substances of preparation:

Epoxy resin

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Butadiene, acrylonitrile polymer, carboxy-terminated, polymer with bisphenol A and epichlorohydrin 68610-41-3		50- 100 %	Skin Irrit. 2 H315 Eye Irrit. 2 H319 Skin Sens. 1 H317 Aquatic Chronic 2 H411
Phenol-formaldehyde polymer 9003-35-4	500-005-2	5- < 10 %	Eye Irrit. 2 H319 STOT SE 3 H335 Skin Sens. 1 H317
RP Bisphenol F-epichlorohydrin resin, MW<=700 28064-14-4		5- < 10 %	Skin Irrit. 2 H315 Skin Sens. 1A H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411
Dapsone 80-08-0	201-248-4 01-2119949572-30	1- < 5 %	Acute Tox. 4 H302 STOT SE 2 H371 STOT RE 2 H373 Aquatic Chronic 2 H411
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	219-784-2 01-2119513212-58	1- < 3 %	Eye Dam. 1 H318
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	01-2119456619-26	0,1- < 1 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411
4,4'-Isopropylidenediphenol 80-05-7	201-245-8 01-2119457856-23	0,1- < 1 %	Aquatic Chronic 2 H411 Eye Dam. 1 H318 Skin Sens. 1 H317 STOT SE 3 H335 Repr. 1B H360F ===== EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC) EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC) EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC)

For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures**4.1. Description of first aid measures**

Inhalation:

Should not be a problem as product is of low volatility. However, if feeling unwell remove patient to fresh air.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

EYE: Irritation, conjunctivitis.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

Remove sources of ignition.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Scrape up as much material as possible.

Sweep up spilled material. Avoid creating dust.

Store in a partly filled, closed container until disposal.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.
See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed.
Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.

Keep container tightly sealed.
Refer to Technical Data Sheet

7.3. Specific end use(s)

Die attach adhesive

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**

Valid for
Germany

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
4,4'-Isopropylidenediphenol 80-05-7 [BISPHENOL A (4,4'- ISOPROPYLIDENEDIPHENOL) (INHALABLE FRACTION)]		2	Time Weighted Average (TWA):	Indicative	ECTLV
4,4'-Isopropylidenediphenol 80-05-7			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
4,4'-Isopropylidenediphenol 80-05-7		5	Exposure limit(s):	1 If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Dapsone 80-08-0	aqua (freshwater)		0,004 mg/l				
Dapsone 80-08-0	aqua (marine water)		0 mg/l				
Dapsone 80-08-0	aqua (intermittent releases)		0,01 mg/l				
Dapsone 80-08-0	sewage treatment plant (STP)		10 mg/l				
Dapsone 80-08-0	sediment (freshwater)				0,041 mg/kg		
Dapsone 80-08-0	sediment (marine water)				0,004 mg/kg		
Dapsone 80-08-0	Air						
Dapsone 80-08-0	Soil				0,006 mg/kg		
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	aqua (freshwater)		1 mg/l				
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	aqua (marine water)		0,1 mg/l				
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	aqua (intermittent releases)		1 mg/l				
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Soil				0,13 mg/kg		
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	sewage treatment plant (STP)		10 mg/l				
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	sediment (freshwater)				3,6 mg/kg		
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	sediment (marine water)				0,36 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (freshwater)		0,006 mg/l				
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (marine water)		0,001 mg/l				
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sewage treatment plant (STP)		10 mg/l				
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (freshwater)				0,996 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (marine water)				0,1 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Soil				0,196 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	oral				11 mg/kg		
Reaction product: bisphenol-A-	aqua		0,018 mg/l				

(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	(intermittent releases)						
4,4'-Isopropylidenediphenol 80-05-7	aqua (freshwater)		0,018 mg/l				
4,4'-Isopropylidenediphenol 80-05-7	aqua (marine water)		0,018 mg/l				
4,4'-Isopropylidenediphenol 80-05-7	aqua (intermittent releases)		0,011 mg/l				
4,4'-Isopropylidenediphenol 80-05-7	sewage treatment plant (STP)		320 mg/l				
4,4'-Isopropylidenediphenol 80-05-7	sediment (freshwater)				1,2 mg/kg		
4,4'-Isopropylidenediphenol 80-05-7	sediment (marine water)				0,24 mg/kg		
4,4'-Isopropylidenediphenol 80-05-7	Soil				3,7 mg/kg		
4,4'-Isopropylidenediphenol 80-05-7	Air						
4,4'-Isopropylidenediphenol 80-05-7	Predator						

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Dapsone 80-08-0	Workers	inhalation	Long term exposure - systemic effects		2,5 mg/m3	
Dapsone 80-08-0	Workers	inhalation	Acute/short term exposure - systemic effects		2,5 mg/m3	
Dapsone 80-08-0	Workers	inhalation	Long term exposure - local effects		0,35 mg/m3	
Dapsone 80-08-0	Workers	inhalation	Acute/short term exposure - local effects		0,35 mg/m3	
Dapsone 80-08-0	Workers	dermal	Long term exposure - systemic effects		0,35 mg/kg	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	dermal	Acute/short term exposure - systemic effects		21 mg/kg	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	Inhalation	Acute/short term exposure - systemic effects		147 mg/m3	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	dermal	Long term exposure - systemic effects		21 mg/kg	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	Inhalation	Long term exposure - systemic effects		147 mg/m3	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	inhalation	Long term exposure - systemic effects		43,5 mg/m3	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	inhalation	Acute/short term exposure - systemic effects		43,5 mg/m3	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	dermal	Long term exposure - systemic effects		12,5 mg/kg	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	dermal	Acute/short term exposure - systemic effects		12,5 mg/kg	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	oral	Long term exposure - systemic effects		12,5 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	dermal	Acute/short term exposure - systemic effects		8,33 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Acute/short term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	dermal	Long term exposure - systemic effects		8,33 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Long term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	dermal	Acute/short term exposure - systemic effects		3,571 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	dermal	Long term exposure - systemic effects		3,571 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	oral	Acute/short term exposure - systemic effects		0,75 mg/kg	

Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	oral	Long term exposure - systemic effects		0,75 mg/kg	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	inhalation	Acute/short term exposure - systemic effects		0,75 mg/m3	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	inhalation	Long term exposure - systemic effects		0,75 mg/m3	
4,4'-Isopropylidenediphenol 80-05-7	Workers	dermal	Acute/short term exposure - systemic effects		0,031 mg/kg	
4,4'-Isopropylidenediphenol 80-05-7	Workers	dermal	Long term exposure - systemic effects		0,031 mg/kg	
4,4'-Isopropylidenediphenol 80-05-7	Workers	Inhalation	Acute/short term exposure - systemic effects		2 mg/m3	
4,4'-Isopropylidenediphenol 80-05-7	Workers	Inhalation	Long term exposure - systemic effects		2 mg/m3	
4,4'-Isopropylidenediphenol 80-05-7	General population	dermal	Long term exposure - systemic effects		0,002 mg/kg	
4,4'-Isopropylidenediphenol 80-05-7	General population	Inhalation	Long term exposure - systemic effects		1 mg/m3	
4,4'-Isopropylidenediphenol 80-05-7	Workers	inhalation	Long term exposure - local effects		2 mg/m3	
4,4'-Isopropylidenediphenol 80-05-7	Workers	inhalation	Acute/short term exposure - local effects		2 mg/m3	
4,4'-Isopropylidenediphenol 80-05-7	General population	inhalation	Acute/short term exposure - systemic effects		1 mg/m3	
4,4'-Isopropylidenediphenol 80-05-7	General population	inhalation	Long term exposure - local effects		1 mg/m3	
4,4'-Isopropylidenediphenol 80-05-7	General population	inhalation	Acute/short term exposure - local effects		1 mg/m3	
4,4'-Isopropylidenediphenol 80-05-7	General population	dermal	Acute/short term exposure - systemic effects		0,002 mg/kg	
4,4'-Isopropylidenediphenol 80-05-7	General population	oral	Long term exposure - systemic effects		0,004 mg/kg	
4,4'-Isopropylidenediphenol 80-05-7	General population	oral	Acute/short term exposure - systemic effects		0,004 mg/kg	

Biological Exposure Indices:
None

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	film solid Clear
Odor	None
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	> 93 °C (> 199.4 °F)
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	Not applicable
Relative vapour density:	No data available / Not applicable
Density	No data available / Not applicable
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with alcohols and amines.

Reacts with oxidants, acids and lyes

Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

No decomposition if stored and applied as directed.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

Hydrocarbons

carbon oxides.

nitrogen oxides

Rapid polymerisation may generate excessive heat and pressure.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Butadiene, acrylonitrile polymer, carboxy- terminated, polymer with bisphenol A and epichlorohydrin 68610-41-3	LD50	> 2.000 mg/kg	rat	not specified
Phenol-formaldehyde polymer 9003-35-4	LD50	4.100 mg/kg	rat	not specified
RP Bisphenol F- epichlorohydrin resin, MW≤700 28064-14-4	LD50	> 5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Dapsone 80-08-0	LD50	375 mg/kg	mouse	not specified
[3-(2,3- Epoxypoxy)propyl]tri methoxysilane 2530-83-8	LD50	8.025 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
reaction product: bisphenol-A- (epichlorohydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
4,4'- Isopropylidenediphenol 80-05-7	LD50	> 2.000 - < 5.000 mg/kg		
4,4'- Isopropylidenediphenol 80-05-7	Acute toxicity estimate (ATE)	2.500 mg/kg		Expert judgement

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Butadiene, acrylonitrile polymer, carboxy- terminated, polymer with bisphenol A and epichlorohydrin 68610-41-3	LD50	> 2.000 mg/kg	rabbit	not specified
RP Bisphenol F- epichlorohydrin resin, MW≤700 28064-14-4	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Dapsone 80-08-0	LD50	> 2.000 mg/kg	rabbit	EPA OPP 81-2 (Acute Dermal Toxicity)
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	LD50	4.250 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
reaction product: bisphenol-A- (epichlorohydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
4,4'- Isopropylidenediphenol 80-05-7	LD50	3.600 mg/kg	rabbit	not specified

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	LC50	> 5,3 mg/l	aerosol	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
RP Bisphenol F- epichlorohydrin resin, MW≤700 28064-14-4	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Dapsone 80-08-0	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	not irritating	24 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
reaction product: bisphenol-A- (epichlorohydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	moderately irritating	24 h	rabbit	Draize Test

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
RP Bisphenol F- epichlorohydrin resin, MW≤700 28064-14-4	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Dapsone 80-08-0	not irritating		Bovine, cornea, in vitro test	OECD Guideline 437 (BCOP)
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	highly irritating	20 s	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
reaction product: bisphenol-A- (epichlorohydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
RP Bisphenol F- epichlorohydrin resin, MW≤700 28064-14-4	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Dapsone 80-08-0	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
reaction product: bisphenol-A- (epichlorohydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
4,4'- Isopropylidenediphenol 80-05-7	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
RP Bisphenol F- epichlorohydrin resin, MW≤700 28064-14-4	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Dapsone 80-08-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Dapsone 80-08-0	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
[3-(2,3- Epoxypoxypropyl)tri methoxysilane 2530-83-8	A mutagenic potential can not be excluded.	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
reaction product: bisphenol-A- (epichlorohydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
4,4'- Isopropylidenediphenol 80-05-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified
RP Bisphenol F- epichlorohydrin resin, MW≤700 28064-14-4	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
RP Bisphenol F- epichlorohydrin resin, MW≤700 28064-14-4	negative	oral: gavage		rat	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)
Dapsone 80-08-0	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
[3-(2,3- Epoxypoxypropyl)tri methoxysilane 2530-83-8	A mutagenic potential can not be excluded.			mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
reaction product: bisphenol-A- (epichlorohydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	oral: gavage		mouse	not specified

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
reaction product: bisphenol-A- (epichlorohydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
reaction product: bisphenol-A- (epichlorohydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
RP Bisphenol F- epichlorohydrin resin, MW≤700 28064-14-4	NOAEL P > 750 mg/kg NOAEL F1 750 mg/kg NOAEL F2 750 mg/kg	two- generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOAEL P ≥ 50 mg/kg NOAEL F1 ≥ 750 mg/kg NOAEL F2 ≥ 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
4,4'- Isopropylidenediphenol 80-05-7	NOAEL P 300 ppm		oral: feed	mouse	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
RP Bisphenol F- epichlorohydrin resin, MW≤700 28064-14-4	NOAEL 250 mg/kg	oral: gavage	13 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Dapsone 80-08-0	NOAEL 3 mg/kg	oral: gavage	90 d once daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	NOAEL 500 mg/kg	oral: unspecified	28 d	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	NOAEL 0,225 mg/kg	inhalation	14 d	rat	OECD Guideline 412 (Repeated Dose Inhalation Toxicity: 28/14-Day)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

SECTION 12: Ecological information**General ecological information:**

Do not empty into drains / surface water / ground water.

Self classification: product testing according to Classification, Labelling and Packaging Regulation EC/1272/2008, Annex 1, Part 4.

12.1. Toxicity**Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
RP Bisphenol F- epichlorohydrin resin, MW<=700 28064-14-4	LC 50	5,7 mg/l	96 h	Ide, silver or golden orfe (Leuciscus idus)	
Dapsone 80-08-0	LC50	> 100 mg/l	96 h	Cyprinus carpio	OECD Guideline 203 (Fish, Acute Toxicity Test)
[3-(2,3- Epoxypropoxy)propyl]trimeth oxysilane 2530-83-8	LC50	55 mg/l	96 h	Cyprinus carpio	EU Method C.1 (Acute Toxicity for Fish)
reaction product: bisphenol-A- (epichlorohydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LC50	1,75 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
4,4'-Isopropylidenediphenol 80-05-7	LC50	4,6 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
4,4'-Isopropylidenediphenol 80-05-7	NOEC	0,016 mg/l	444 d	Pimephales promelas	EPA OPP 72-5 (Fish Life Cycle Toxicity)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
RP Bisphenol F- epichlorohydrin resin, MW<=700 28064-14-4	EC50	3,5 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
[3-(2,3- Epoxypropoxy)propyl]trimeth oxysilane 2530-83-8	EC50	324 mg/l	48 h	Simocephalus vetulus	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
reaction product: bisphenol-A- (epichlorohydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	EC50	1,7 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4,4'-Isopropylidenediphenol 80-05-7	EC50	3,9 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
RP Bisphenol F- epichlorohydrin resin, MW<=700 28064-14-4	NOEC	0,3 mg/l	21 day	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Dapsone 80-08-0	NOEC	0,22 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
[3-(2,3- Epoxypropoxy)propyl]trimeth	NOEC	100 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

oxysilane 2530-83-8					
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
4,4'-Isopropylidenediphenol 80-05-7	NOEC	0,17 mg/l	28 d	Americamysis bahia	EPA OPPTS 850.1350 (Mysid Chronic Toxicity Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
RP Bisphenol F- epichlorohydrin resin, MW≤700 28064-14-4	EC50	9,4 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	not specified
Dapsone 80-08-0	EC50	2,7 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
[3-(2,3- Epoxypoxypropyl)trimeth oxysilane 2530-83-8	EC50	119 mg/l	7 d	Anabaena flos-aquae	OECD Guideline 201 (Alga, Growth Inhibition Test)
[3-(2,3- Epoxypoxypropyl)trimeth oxysilane 2530-83-8	EC10	40 mg/l	7 d	Anabaena flos-aquae	OECD Guideline 201 (Alga, Growth Inhibition Test)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-Isopropylidenediphenol 80-05-7	EC50	> 2,73 - 3,1 mg/l	96 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-Isopropylidenediphenol 80-05-7	EC10	1,36 mg/l	96 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
RP Bisphenol F- epichlorohydrin resin, MW≤700 28064-14-4	IC50	> 100 mg/l	3 h	activated sludge	not specified
Dapsone 80-08-0	EC50	> 1.000 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
[3-(2,3- Epoxypoxypropyl)trimeth oxysilane 2530-83-8	NOEC	> 100 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
4,4'-Isopropylidenediphenol 80-05-7	EC10	> 320 mg/l	18 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshemm- Test)

12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
RP Bisphenol F- epichlorohydrin resin, MW≤700 28064-14-4	not readily biodegradable.	no data	5 %	28 day	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Dapsone 80-08-0	not readily biodegradable.	aerobic	> 0 - < 1 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
[3-(2,3- Epoxypropoxy)propyl]trimeth oxysilane 2530-83-8	not readily biodegradable.	aerobic	37 %	28 d	OECD Guideline 301 A (new version) (Ready Biodegradability: DOC Die Away Test)
reaction product: bisphenol-A- (epichlorohydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
4,4'-Isopropylidenediphenol 80-05-7	readily biodegradable	aerobic	89 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

12.3. Bioaccumulative potential

No data available.

Hazardous substances CAS-No.	Bioconcentratio n factor (BCF)	Exposure time	Temperature	Species	Method
RP Bisphenol F- epichlorohydrin resin, MW≤700 28064-14-4	31			no data	not specified
4,4'-Isopropylidenediphenol 80-05-7	5,1 - 67	42 d	25 °C	Cyprinus carpio	other guideline:

12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
RP Bisphenol F- epichlorohydrin resin, MW<=700 28064-14-4	3,242		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Dapsone 80-08-0	0,97	25 °C	QSAR (Quantitative Structure Activity Relationship)
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	0,5	20 °C	QSAR (Quantitative Structure Activity Relationship)
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	3,242	25 °C	EU Method A.8 (Partition Coefficient)
4,4'-Isopropylidenediphenol 80-05-7	3,4	21,5 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Phenol-formaldehyde polymer 9003-35-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Dapsone 80-08-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
4,4'-Isopropylidenediphenol 80-05-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Collection and delivery to recycling enterprise or other registered elimination institution.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.4. Packing group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content < 3 %
(2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK: WGK = 2, significantly water endangering mixture. Classification according to the mixture rules in German AwSV regulation annex 1, number 5.2 from 18. April 2017.

Storage class according to TRGS 510: 11

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

H360F May damage fertility.

H371 May cause damage to organs.

H373 May cause damage to organs through prolonged or repeated exposure.

H411 Toxic to aquatic life with long lasting effects.

Further information:

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.