



## Safety Data Sheet according to Regulation (EC) No 1907/2006

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LOCTITE ABLESTIK QMI529HT known as QMI529HT, 5cc  
EFD-O w/WP/SC/Tip

SDS No. : 213506  
V002.0  
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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE ABLESTIK QMI529HT known as QMI529HT, 5cc EFD-O w/WP/SC/Tip

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Die attach adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA  
Henkelstr. 67  
40589 Düsseldorf

Germany

Phone: +49 211 797 0  
Fax-no.: +49 211 798 2009

ua-productsafety.de@henkel.com

#### 1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Acute hazards to the aquatic environment H400 Very toxic to aquatic life.	Category 1
Chronic hazards to the aquatic environment H410 Very toxic to aquatic life with long lasting effects.	Category 1

#### 2.2. Label elements

##### Label elements (CLP):

##### Hazard pictogram:



Signal word: Warning

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<b>Hazard statement:</b>	H410 Very toxic to aquatic life with long lasting effects.
<b>Supplemental information</b>	Contains Epoxycyclohexylethyltrimethoxysilane; 2-Propenoic acid, 2-methyl, palladium (2+) salt. May produce an allergic reaction.
<b>Precautionary statement:</b> <b>Prevention</b>	P273 Avoid release to the environment.

### 2.3. Other hazards

This product contains modified rosin.

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

#### General chemical description:

Conductive adhesive

#### Base substances of preparation:

Bismaleimide resin

Methacrylates

Filler

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	231-131-3 01-2119555669-21	50- 100 %	Aquatic Acute 1 H400 Aquatic Chronic 1 H410 M factor (Acute Aquat Tox): 10 M factor (Chron Aquat Tox): 10
Isobornyl methacrylate 7534-94-3	231-403-1 01-2119886505-27	5- < 10 %	Aquatic Chronic 3 H412
Amines, C36-alkylenedi-, maleated 682800-79-9		1- < 5 %	Acute Tox. 4 H302 Acute Tox. 4 H312 Skin Irrit. 2 H315
Epoxy cyclohexylethyltrimethoxysilane 3388-04-3	222-217-1	0,1- < 1 %	Skin Sens. 1B H317 Muta. 2 H341 Carc. 2 H351 Aquatic Chronic 3 H412
2-Propenoic acid, 2-methyl, palladium (2+) salt		0,1- < 1 %	Acute Tox. 4 H302 Acute Tox. 3 H311 Acute Tox. 4 H332 Skin Corr. 1A H314 Eye Dam. 1 H318 Skin Sens. 1 H317 STOT SE 3 H335 Aquatic Acute 1 H400 Aquatic Chronic 2 H411 M factor (Acute Aquat Tox): 10

**For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.**

**SECTION 4: First aid measures**

**4.1. Description of first aid measures**

**Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

**Skin contact:**

Rinse with running water and soap.  
Obtain medical attention if irritation persists.

**Eye contact:**

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

**Ingestion:**

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

#### **4.2. Most important symptoms and effects, both acute and delayed**

Prolonged or repeated skin contact with silver and its salts may cause a blue-gray discoloration of the skin and mucous membranes that is irreversible (Argyria).

Prolonged or repeated contact may cause eye irritation.

#### **4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

### **SECTION 5: Firefighting measures**

#### **5.1. Extinguishing media**

##### **Suitable extinguishing media:**

Foam, extinguishing powder, carbon dioxide.

Fine water spray

##### **Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

#### **5.2. Special hazards arising from the substance or mixture**

Danger of decomposition if exposed to heat.

The product may undergo spontaneous polymerization at high temperatures. Polymerization is exothermic and may cause damage to the container and/or release of thermal decomposition products.

#### **5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

##### **Additional information:**

In case of fire, keep containers cool with water spray., Collect contaminated fire fighting water separately. It must not enter drains.

### **SECTION 6: Accidental release measures**

#### **6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Ensure adequate ventilation.

Wear protective equipment.

#### **6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

#### **6.3. Methods and material for containment and cleaning up**

Remove mechanically.

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

For small spills wipe up with paper towel and place in container for disposal.

Dispose of contaminated material as waste according to Section 13.

#### **6.4. Reference to other sections**

See advice in section 8

### **SECTION 7: Handling and storage**

#### **7.1. Precautions for safe handling**

Avoid skin and eye contact.

See advice in section 8

Extract when the product is heated.

Avoid naked flames, sparking and sources of ignition.

Hygiene measures:

- Do not eat, drink or smoke while working.
- Wash hands before work breaks and after finishing work.
- Good industrial hygiene practices should be observed.
- Extractors are required on all machines used for thermal or for cutting and grinding processes.

**7.2. Conditions for safe storage, including any incompatibilities**

- Store in sealed original container.
- Protect against contamination.
- Store in a cool, dry place.
- Store protected from light.
- Must be stored in a room with spill collection facilities.
- Keep away from heat and direct sunlight.
- Refer to Technical Data Sheet

**7.3. Specific end use(s)**

Die attach adhesive

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational Exposure Limits**

Valid for  
Germany

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Silver 7440-22-4 [SILVER, METALLIC]		0,1	Time Weighted Average (TWA):	Indicative	ECLTV
Silver 7440-22-4			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Silver 7440-22-4		0,1	Exposure limit(s):	8	TRGS 900

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	aqua (freshwater)		0,00004 mg/l				
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	aqua (marine water)		0,00086 mg/l				
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	sewage treatment plant (STP)		0,025 mg/l				
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	sediment (freshwater)				438,13 mg/kg		
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	sediment (marine water)				438,13 mg/kg		
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	Air						
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	Soil				1,41 mg/kg		
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate 7534-94-3	aqua (freshwater)		4,66 µg/l				
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate 7534-94-3	Soil				0,118 mg/kg		
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate 7534-94-3	sewage treatment plant (STP)		2,45 mg/l				
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate 7534-94-3	sediment (freshwater)				0,604 mg/kg		
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate 7534-94-3	aqua (intermittent releases)		0,0179 mg/l				
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate 7534-94-3	aqua (marine water)		0,000466 mg/l				
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate 7534-94-3	sediment (marine water)				0,06 mg/kg		

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	Workers	inhalation	Long term exposure - systemic effects		0,1 mg/m3	
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	General population	inhalation	Long term exposure - systemic effects		0,04 mg/m3	
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	General population	oral	Long term exposure - systemic effects		1,2 mg/kg	
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate 7534-94-3	Workers	dermal	Long term exposure - systemic effects		1,04 mg/kg	
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate 7534-94-3	General population	dermal	Long term exposure - systemic effects		0,625 mg/kg	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:  
Ensure good ventilation/extraction.

Respiratory protection:  
Ensure adequate ventilation.  
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area  
Filter type: A (EN 14387)

Hand protection:  
Chemical-resistant protective gloves (EN 374).  
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):  
nitrile rubber (NBR; >= 0.4 mm thickness)  
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):  
nitrile rubber (NBR; >= 0.4 mm thickness)  
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:  
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.  
Protective eye equipment should conform to EN166.

Skin protection:  
Wear suitable protective clothing.  
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

**SECTION 9: Physical and chemical properties**

**9.1. Information on basic physical and chemical properties**

Appearance	liquid paste silver
Odor	mild
Odour threshold	No data available / Not applicable
pH	Not applicable
Melting point	Not available.
Solidification temperature	No data available / Not applicable
Initial boiling point	Polymerization may occur at elevated temperature.
Flash point	> 93 °C (> 199.4 °F)
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density	4,15 g/cm <sup>3</sup>

(20 °C (68 °F))	
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative)	No data available / Not applicable
(20 °C (68 °F); Solvent: Water)	
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

## 9.2. Other information

No data available / Not applicable

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Oxidizing agents, acids, halogens and halogenated compounds.  
Water, Amines, Alkalis, Alcohols.  
Free radical initiators.  
Peroxides.  
Forms an explosive mixture with nitric acid

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

Danger of decomposition if exposed to heat.  
Exposure to light.  
Do not heat mixed adhesive unless you plan to use immediately.  
Failure to observe these precautions may result in excessive heat build-up causing an exotherm.

### 10.5. Incompatible materials

See section reactivity.

### 10.6. Hazardous decomposition products

Irritating vapors.  
Metallic oxides  
Polymerization may occur at elevated temperature or in the presence of incompatible materials.  
May produce fumes when heated to decomposition. Fumes may contain carbon monoxide and other toxic fumes.  
See section 5.



**SECTION 11: Toxicological information****General toxicological information:**

Prolonged or repeated contact may cause skin irritation.

Prolonged or repeated contact may cause eye irritation.

**11.1. Information on toxicological effects****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Isobornyl methacrylate 7534-94-3	LD50	3.160 mg/kg	rat	not specified
Epoxycyclohexylethyltri methoxysilane 3388-04-3	LD50	13.000 mg/kg	rat	
2-Propenoic acid, 2- methyl, palladium (2+) salt	LD50	1.320 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

**Acute dermal toxicity:**

Prolonged or repeated skin contact with silver and its salts may cause a blue-gray discoloration of the skin and mucous membranes that is irreversible (Argyria).

Hazardous substances CAS-No.	Value type	Value	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Isobornyl methacrylate 7534-94-3	LD50	> 3.000 mg/kg	rabbit	not specified
Epoxycyclohexylethyltri methoxysilane 3388-04-3	LD50	6.700 mg/kg	rabbit	
2-Propenoic acid, 2- methyl, palladium (2+) salt	LD50	500 - 1.000 mg/kg	rabbit	Dermal Toxicity Screening

**Acute inhalative toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
2-Propenoic acid, 2-methyl, palladium (2+) salt	LC50	> 3,6 mg/l	dust/mist	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

**Skin corrosion/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Isobornyl methacrylate 7534-94-3	mildly irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
2-Propenoic acid, 2-methyl, palladium (2+) salt	corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
2-Propenoic acid, 2-methyl, palladium (2+) salt	corrosive		rabbit	Draize Test

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Isobornyl methacrylate 7534-94-3	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Epoxycyclohexylethyltri methoxysilane 3388-04-3	sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
2-Propenoic acid, 2-methyl, palladium (2+) salt	sensitising	other:	not specified	Weight of evidence

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
Isobornyl methacrylate 7534-94-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Isobornyl methacrylate 7534-94-3	negative		with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Isobornyl methacrylate 7534-94-3	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)

**Carcinogenicity**

No data available.

**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Isobornyl methacrylate 7534-94-3	NOAEL P 25 mg/kg NOAEL F1 500 mg/kg		oral: gavage	rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)

**STOT-single exposure:**

No data available.

**STOT-repeated exposure::**

No data available.

**Aspiration hazard:**

No data available.

**SECTION 12: Ecological information****General ecological information:**

Do not empty into drains / surface water / ground water.

**12.1. Toxicity****Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	LC50	0,0012 mg/l	96 h	Pimephales promelas	other guideline:
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	EC10	0,00019 mg/l	217 d	Salmo trutta	OECD Guideline 210 (fish early lite stage toxicity test)
Isobornyl methacrylate 7534-94-3	LC50	1,79 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
Epoxy cyclohexylethyltrimethoxy silane 3388-04-3	LC50	42,3 mg/l	96 h	Cyprinus carpio	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-Propenoic acid, 2-methyl, palladium (2+) salt	LC50	0,34 mg/l	96 h	not specified	OECD Guideline 203 (Fish, Acute Toxicity Test)

**Toxicity (Daphnia):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	EC50	0,00022 mg/l	48 h	Daphnia magna	other guideline:
Isobornyl methacrylate 7534-94-3	EC50	> 2,57 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Epoxy cyclohexylethyltrimethoxy silane 3388-04-3	EC50	58 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-Propenoic acid, 2-methyl, palladium (2+) salt	EC50	0,103 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

**Chronic toxicity to aquatic invertebrates**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	NOEC	0,00032 mg/l	21 d	Daphnia magna	EPA OPPTS 850.1300 (Daphnid Chronic Toxicity Test)
Isobornyl methacrylate 7534-94-3	NOEC	0,233 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Epoxy cyclohexylethyltrimethoxy silane 3388-04-3	NOEC	16 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
2-Propenoic acid, 2-methyl, palladium (2+) salt	NOEC	0,0259 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

**Toxicity (Algae):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	EC10	0,00016 mg/l	15 d	other:	other guideline:
Isobornyl methacrylate 7534-94-3	EC50	2,66 mg/l	96 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Isobornyl methacrylate 7534-94-3	NOEC	0,254 mg/l	96 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Epoxyhexahydroxyethyltrimethoxysilane 3388-04-3	NOEC	6 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Epoxyhexahydroxyethyltrimethoxysilane 3388-04-3	EC50	90 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Propenoic acid, 2-methyl, palladium (2+) salt	EC50	0,052 mg/l	72 h	not specified	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Propenoic acid, 2-methyl, palladium (2+) salt	NOEC	0,0315 mg/l	72 h	not specified	OECD Guideline 201 (Alga, Growth Inhibition Test)

#### Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Epoxyhexahydroxyethyltrimethoxysilane 3388-04-3	EC 50	> 100 mg/l	30 min		OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

#### 12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Isobornyl methacrylate 7534-94-3	readily biodegradable	aerobic	70 %	28 d	OECD Guideline 310 (Ready Biodegradability CO <sub>2</sub> in Sealed Vessels (Headspace Test))
Epoxyhexahydroxyethyltrimethoxysilane 3388-04-3		aerobic	28 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
2-Propenoic acid, 2-methyl, palladium (2+) salt	readily biodegradable	aerobic	> 60 %	28 d	OECD 301 A - F

#### 12.3. Bioaccumulative potential

No data available.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	70	42 d	20 °C	Cyprinus carpio	other guideline:
Isobornyl methacrylate 7534-94-3	37	56 day	24 °C	Danio rerio	OECD Guideline 305 E (Bioaccumulation: Flow-through Fish Test)

#### 12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Isobornyl methacrylate 7534-94-3	5,09		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Epoxyhexahydroxyethyltrimethoxysilane 3388-04-3	4,1	23 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

#### 12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Isobornyl methacrylate 7534-94-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

#### 12.6. Other adverse effects

No data available.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Product disposal:

Collection and delivery to recycling enterprise or other registered elimination institution.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Disposal must be made according to official regulations.

Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

**SECTION 14: Transport information**

**14.1. UN number**

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

**14.2. UN proper shipping name**

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Silver)

**14.3. Transport hazard class(es)**

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

**14.4. Packing group**

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

**14.5. Environmental hazards**

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable
	Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA), 969 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

**14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**

not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content < 3 %  
(2010/75/EC)

### 15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

### National regulations/information (Germany):

WGK: WGK = 3, highly water endangering mixture. Classification according to the mixture rules in German AwSV regulation annex 1, number 5.2 from 18. April 2017.

Storage class according to TRGS 510: 10

## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.  
H311 Toxic in contact with skin.  
H312 Harmful in contact with skin.  
H314 Causes severe skin burns and eye damage.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H332 Harmful if inhaled.  
H335 May cause respiratory irritation.  
H341 Suspected of causing genetic defects.  
H351 Suspected of causing cancer.  
H400 Very toxic to aquatic life.  
H410 Very toxic to aquatic life with long lasting effects.  
H411 Toxic to aquatic life with long lasting effects.  
H412 Harmful to aquatic life with long lasting effects.

### Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (ua-productsafety.de@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**