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## 1. PRODUCT AND COMPANY IDENTIFICATION

<b>Product name:</b>	<b>LOCTITE ABLESTIK 2025D known as Ablebond 2025D (14g),</b>	<b>IDH number:</b>	1203572
<b>Product type:</b>	Adhesive	<b>Region:</b>	United States
<b>Restriction of Use:</b>	None identified	<b>Contact information:</b>	
<b>Company address:</b>	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com		
Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067			

Contains one or more components for which a Toxic Substances Control Act (TSCA) Low Volume Exemption (LVE) applies. See Section 15.

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**WARNING:** CAUSES SKIN IRRITATION.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

### PICTOGRAM(S)



### Precautionary Statements

<b>Prevention:</b>	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
<b>Response:</b>	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
<b>Storage:</b>	Not prescribed
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Silica, amorphous, treated	68909-20-6	30 - 40
Fatty acids, C18-unsatd., dimers, hydrogenated, di-Me esters, hydrogenated, bis(2,5-dihydro-2,5-dioxo-1H-pyrrole-1-hexanoate)		20 - 30
Silicon dioxide	7631-86-9	10 - 20
2,2-dimethyl-1,3-propanediyl bismethacrylate	1985-51-9	5 - 10
A mixture of: 4-allyl-2,6-bis (2,3-epoxypropyl)phenol; 4-allyl-6-[3-[6-[3-[3-(4-allyl-2,6-bis(2,3-epoxypropyl)phenoxy)-2-hydroxyp		5 - 10
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	0.1 - 1
3-Trimethoxysilylpropyl methacrylate	2530-85-0	0.1 - 1
2-Ethyl-4-methyl-1H-imidazole-1-propionitrile	23996-25-0	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Use water spray to keep fire exposed containers cool and disperse vapors.
<b>Unusual fire or explosion hazards:</b>	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.

**Hazardous combustion products:**

Oxides of carbon. Oxides of nitrogen. Toxic fumes. Irritating vapors.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:**

Do not allow product to enter sewer or waterways.

**Clean-up methods:**

Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

## 7. HANDLING AND STORAGE

**Handling:**

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed.

**Storage:**

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silica, amorphous, treated	10 mg/m <sup>3</sup> TWA Inhalable dust.	6 mg/m <sup>3</sup> TWA	None	None
Fatty acids, C18-unsatd., dimers, hydrogenated, di-Me esters, hydrogenated, bis(2,5-dihydro-2,5-dioxo-1H-pyrrole-1-hexanoate)	None	None	None	None
Silicon dioxide	6 mg/m <sup>3</sup> TWA	20 MPPCF TWA 0.8 mg/m <sup>3</sup> TWA	None	3 mg/m <sup>3</sup> TWA Respirable fraction.
2,2-dimethyl-1,3-propanediyl bismethacrylate	None	None	None	None
A mixture of: 4-allyl-2,6-bis (2,3-epoxypropyl)phenol; 4-allyl-6-[3-[6-[3-[6-[3-(4-allyl-2,6-bis(2,3-epoxypropyl)phenoxy)-2-hydroxyp	None	None	None	None
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
3-Trimethoxysilylpropyl methacrylate	None	None	None	None
2-Ethyl-4-methyl-1H-imidazole-1-propiononitrile	None	None	None	None

**Engineering controls:**

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

**Respiratory protection:**

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

**Eye/face protection:**

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:**

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Red
Odor:	Slight
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Not available.
Boiling point/range:	Not available.
Melting point/ range:	Not available.
Specific gravity:	1.4
Vapor density:	Not available.
Flash point:	> 93 °C (> 199.4 °F) Estimated
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Insoluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	< 1 %
Viscosity:	Not available.
Decomposition temperature:	Not available.

## 10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Toxic fumes. Irritating vapors.
Incompatible materials:	Strong oxidizing agents. Strong acids and strong bases.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes
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## Potential Health Effects/Symptoms

<b>Inhalation:</b>	May cause respiratory tract irritation. Coughing. Shortness of breath.
<b>Skin contact:</b>	Causes skin irritation. May cause allergic skin reaction.
<b>Eye contact:</b>	Causes serious eye irritation. Redness. Tearing.
<b>Ingestion:</b>	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Silica, amorphous, treated	None	No Target Organs
Fatty acids, C18-unsatd., dimers, hydrogenated, di-Me esters, hydrogenated, bis(2,5-dihydro-2,5-dioxo-1H-pyrrole-1-hexanoate)	None	No Data
Silicon dioxide	Oral LD50 (Rat) = > 22,500 mg/kg Oral LD50 (Mouse) = > 15,000 mg/kg	Nuisance dust
2,2-dimethyl-1,3-propanediyl bismethacrylate	None	Allergen, Irritant
A mixture of: 4-allyl-2,6-bis (2,3-epoxypropyl)phenol; 4-allyl-6-[3-[6-[3-[3-(4-allyl-2,6-bis(2,3-epoxypropyl)phenoxy)-2-hydroxyp	None	No Data
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant
3-Trimethoxysilylpropyl methacrylate	None	Irritant, Allergen
2-Ethyl-4-methyl-1H-imidazole-1-propionitrile	None	Allergen, Reproductive

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silica, amorphous, treated	No	No	No
Fatty acids, C18-unsatd., dimers, hydrogenated, di-Me esters, hydrogenated, bis(2,5-dihydro-2,5-dioxo-1H-pyrrole-1-hexanoate)	No	No	No
Silicon dioxide	No	No	No
2,2-dimethyl-1,3-propanediyl bismethacrylate	No	No	No
A mixture of: 4-allyl-2,6-bis (2,3-epoxypropyl)phenol; 4-allyl-6-[3-[6-[3-[3-(4-allyl-2,6-bis(2,3-epoxypropyl)phenoxy)-2-hydroxyp	No	No	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
3-Trimethoxysilylpropyl methacrylate	No	No	No
2-Ethyl-4-methyl-1H-imidazole-1-propionitrile	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

### 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

#### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

#### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

#### Water Transportation (IMO/IMDG)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### 15. REGULATORY INFORMATION

#### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components of this product are listed on the U.S. Toxic Substances Control Act (TSCA) inventory or are exempt from listing because a Low Volume Exemption (LVE) has been granted in accordance with 40 CFR 723.50.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** None above reporting de minimis.

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

#### Canada Regulatory Information

**CEPA DSL/NDL Status:** One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

### 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,4,7,8,10

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