

OPTOLINQ TC-8040

Clear epoxy molding compound



- High-reliability
- 7 segment monochrome LED
- Medium Blue Ray Decay

OPTOLINQ TC-8040 is a high-performance optically clear epoxy developed for high reliability white chip monochrome LED applications. This anhydride cured, monocomponent BisA and Cycloaliphatic combination achieves superior adhesion performance and great transmittance. Its stability at high temperature aids towards a good package performance and long life. **OPTOLINQ TC-8040** is an improved version of **OPTOLINQ TC-8020**.

OPTOLINQ TC-8040 is able to offer medium blue-ray decay . This anti blue light epoxy features good moisture resistance and passes TCT, PCT and IR reflow testing with good discolouration results. It is a reliable product that pass MSL 2A JEDEC requirements.

Cured properties

Property	Value	Unit
Specific gravity	1.22	–
Hot hardness at 160 °C	86	Shore D
Gel time at 160 °C	20-45	s
Spiral flow at 160 °C	200±50	cm
Glass transition temperature by DSC	135	°C
Coefficient of thermal expansion, α_1	81	ppm/K
Coefficient of thermal expansion, α_2	175	ppm/K
Flexural strength	110	MPa
Flexural modulus	3.6	GPa

Recommended mold parameters

Parameter	Value	Unit
Preheating temperature	40-80	°C
Molding temperature	150±10	°C
Transfer pressure	0.98-3.92	MPa

Caplinq Europe
Industrieweg 15E,
1566JN Assendelft
The Netherlands
Phone: +31 (20) 893 2224
Email: info@caplinq.com

Caplinq Corporation
80 Sirocco Crescent
Ottawa ON, K2S 2C9
Canada
Phone: +1 (613) 482-2215
Email: info@caplinq.com



Caplinq Americas
36927 Schoolcraft Rd
Livonia, MI 48150
United states of America
Phone: +1 (313) 558-8243
Email: info@caplinq.com

Caplinq Malaysia
S-08-07 Persiaran Triangle
B Lepas, Penang 11900
Malaysia
Phone: +60(12)4302223
Email: info@caplinq.com

Recommended mold parameters

Parameter	Value	Unit
Transfer time	35±15	s
Cure time	180-300	s
Post mold cure time at 150 °C	4	h

Processing Instructions

- Be sure to keep the product dry as moisture can lead to curing failures or affect the electrical integrity of compounds.
- Before use, thaw **OPTOLINQ TC-8040** for 16–24 hours at 20–25 °C with the package sealed until product reaches room temperature. Keep the packaging unopened to prevent moisture contamination.
- Products must be used up within 24 hours after thawing.

Packaging Instructions

- Keep the molding compound sealed with aluminum laminated bags, in quantity of 1 kg each bag and 10 kg each box.

Storage and Handling

To ensure the integrity of **OPTOLINQ TC-8040**, store and use the products by following the recommended conditions. Keep it away from heat sources like molding dies and lead-frame preheating panels, as prolonged heat exposure can lead to the degradation of the molding compound. Keep the product at 5°C or lower ideally at 5°C or lower for storage and transport. Under proper conditions, the shelf life of the product is 6 months from the manufacturing date.

Please note that the provided information is based on available data and typical conditions. For specific applications and detailed test results, refer to the actual test data and conduct appropriate certifications.

Europe

Industrieweg 15E,
1566JN Assendelft
The Netherlands
Phone: +31 (20) 893 2224
Email: info@caplinq.com

Canada

80 Sirocco Crescent
Ottawa ON, K2S 2C9
Canada
Phone: +1 (613) 482-2215
Email: info@caplinq.com



North America

36927 Schoolcraft Rd
Livonia, MI 48150
United states
+1 (313) 558-8243
Email: info@caplinq.com

South East Asia

S-08-07 Persiaran Triangle
B Lepas, Penang 11900
Malaysia
Phone: +60(12)4302223
Email: info@caplinq.com