



GR260-SL

1925848
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PRODUCT DESCRIPTION

GR260-SL provides the following product characteristics:

Technology	Epoxy
Appearance	Black
Cure	Heat Cure
Product Benefits	<ul style="list-style-type: none"> • Low expansion coefficient • Low stress • Low wire sweep • Wide operation window
Filler Type	Fused silica
Filler Weight, %	77
Typical Package Application	DO, BRG, SMX, TO, DIP, SOP
Application	Molding compound
Flammability	UL94 V-0
Flame Retardant	Silica

Hysol GR260-SL is a high productivity molding compound, providing with wide operation window. This material has low expansion coefficient and low stress property.

TYPICAL PROPERTIES OF UNCURED MATERIAL

Property	Method	Typical Value
Gel Time	175°C, s	25
Spiral Flow	175°C, cm	76
Shelf Life	5°C, months	12

TYPICAL PROCESS DATA

Handling

Preheat Temperature:	
Conventional mold, °C	80-90
Automold, seconds	2-5
Molding Temperature, °C	170-180
Molding Pressure, kgf/cm ²	40-70
Transfer Time:	
Conventional mold, seconds	10-20
Automold, seconds	8-15
Curing Time, 175°C:	
Conventional mold, seconds	70-90
Automold, seconds	60-80
Post Curing Time, 175°C, hours	4-6

GR260-SL has been formulated to provide the best possible Moldability and as a wide molding latitude as possible. Although molding and curing conditions will vary from situation to situation, recommended starting ranges are shown above.

TYPICAL PROPERTIES OF CURED MATERIAL

All measurements taken at 25°C unless otherwise noted. All physical, electrical and analytical measurements taken on specimens cured for 2minutes @175°C with post cure of 6hours at 175°C, unless otherwise specified.

Physical Properties:

Glass Transition Temperature (Tg), °C	173
Coefficient of Thermal Expansion, 10 ⁻⁶ cm/cm/°C	
Below Tg	14
Above Tg	55
Specific Gravity	1.82
Molded Shrinkage, as molded, %	0.33
Flexural Strength, 25°C, kgf/mm ²	13.5
Flexural Modulus, 25°C, kgf/mm ²	1,400
Thermal Conductivity, w/m.°C	0.70
Moisture Absorption, PCT24hrs, %	0.40
Water Extract Data, 20hrs water boil:	
Conductivity, µs/cm	35
PH of extract	4.4
Extractable Ionic Content, ppm:	
Chloride (Cl ⁻)	7.6
Sodium (Na ⁺)	4.6

Electrical Properties:

Volume Resistivity, 25°C, 250volts, 10 ¹⁶ Ω.cm,	30
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GENERAL INFORMATION

For safe handling information on this product, consult the Material safety Data Sheet (MSDS).

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.

Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on specifications for this product.

Storage

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

Optimal Storage: 5°C or below, in closed containers. After removal from cold storage, the material MUST be allowed to come to room temperature, in the sealed container, to avoid moisture contamination. The suggested waiting time for a standard 15 kg carton box is 24 hours.

Material removed from containers may be contaminated during use. Do not return product to the original container.

Hysol Huawei Electronics Co., Ltd. cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact Hysol Huawei Electronics Co., Ltd. Technical Service or Customer Service Representative.

Disclaimer**NOTE**

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our best knowledge and experience of the product as at the date of this TDS.

Hysol Huawei Electronics Co., Ltd. is, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet regarding the concerned product is excluded.