



Safety Data Sheet according to (EC) No 1907/2006

Page 1 of 16

LOCTITE ECCOBOND FP4651 30CC

SDS No. : 213463
V003.0

Revision: 23.07.2015

printing date: 30.09.2020

Replaces version from: 07.12.2011

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE ECCOBOND FP4651 30CC

Contains:

Hexahydromethylphthalic anhydride

2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxymethylene))-bis-oxirane

Bisphenol-F epichlorhydrin resin; MW<700

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700)

3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate

Methyltetrahydrophthalic anhydride

Bisphenol A Diglycidyl Ether

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Encapsulant

1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000

Fax-no.: +44 1442 278071

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification


2.1. Classification of the substance or mixture

Classification (CLP):

Serious eye damage	Category 1
H318 Causes serious eye damage.	
Respiratory sensitizer	Category 1
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Carcinogenicity	Category 2
H351 Suspected of causing cancer.	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:	
Signal word:	Danger
Hazard statement:	H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H351 Suspected of causing cancer. H412 Harmful to aquatic life with long lasting effects.
Precautionary statement: Prevention	P261 Avoid breathing vapours. P273 Avoid release to the environment. P280 Wear protective gloves/eye protection.
Precautionary statement: Response	P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER/doctor.

2.3. Other hazards

None if used properly.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

1-c- epoxide adhesive

Base substances of preparation:

polymers
Anhydrides
Filler

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Hexahydromethylphthalic anhydride 25550-51-0	247-094-1	5- < 10 %	Eye Dam. 1 H318 Skin Sens. 1 H317 Resp. Sens. 1 H334 ===== EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC)
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)- 4,4'-diyl)-bis(oxymethylene))-bis-oxirane 85954-11-6	413-900-7 01-0000016101-88	1- < 5 %	Carc. 2 H351 Skin Sens. 1 H317
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	500-006-8 500-006-8 01-2119454392-40	1- < 5 %	Skin Irrit. 2; Dermal H315 Skin Sens. 1; Dermal H317 Aquatic Chronic 2 H411
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	500-033-5 500-033-5 01-2119456619-26	1- < 5 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	219-207-4 01-2119846133-44	1- < 5 %	Skin Sens. 1; Dermal H317 Aquatic Chronic 3 H412
Methyltetrahydrophthalic anhydride 34090-76-1	251-823-9	0,1- < 1 %	Resp. Sens. 1 H334 Skin Sens. 1 H317 Eye Dam. 1 H318
Bisphenol A Diglycidyl Ether 1675-54-3	216-823-5	0,1- < 0,25 %	Eye Irrit. 2 H319 Skin Irrit. 2 H315 Skin Sens. 1 H317 Aquatic Chronic 2 H411

**For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.**

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Rinse with running water and soap. Apply replenishing cream. Change all contaminated clothing. If necessary, see a dermatologist.

Eye contact:

Wash with plenty of water immediately and continue for several minutes, holding eyelid open. Consult a doctor.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

SKIN: Rash, Urticaria.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Foam, extinguishing powder, carbon dioxide.

Fine water spray

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

Danger of decomposition if exposed to heat.

The product may undergo spontaneous polymerization at high temperatures. Polymerization is exothermic and may cause damage to the container and/or release of thermal decomposition products.

See section 10.

carbon oxides.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Remove mechanically.

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Ensure good ventilation/suction at the workplace.

Avoid open flames.

See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Avoid skin and eye contact.

Extractors are required on all machines used for thermal or for cutting and grinding processes.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container.

Protect against contamination.

Store in a cool, dry place.

Ensure that storage and workrooms are adequately ventilated.

Must be stored in a room with spill collection facilities.

Keep away from heat and direct sunlight.

7.3. Specific end use(s)

Encapsulant

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**

Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Silica, vitreous 60676-86-0 [SILICA, FUSED, RESPIRABLE DUST]		0,08	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 7631-86-9 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 7631-86-9 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL
Quartz (SiO ₂) 14808-60-7 [SILICA, RESPIRABLE CRYSTALLINE]		0,1	Time Weighted Average (TWA):		EH40 WEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	aqua (freshwater)					0,003 mg/L	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	aqua (marine water)					0,0003 mg/L	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	STP					10 mg/L	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	sediment (freshwater)				0,294 mg/kg		
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	sediment (marine water)				0,0294 mg/kg		
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	soil				0,237 mg/kg		
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	aqua (intermittent releases)					0,0254 mg/L	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (freshwater)					0,006 mg/L	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (marine water)					0,0006 mg/L	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (intermittent releases)					0,018 mg/L	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	STP					10 mg/L	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (freshwater)				0,996 mg/kg		
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (marine water)				0,0996 mg/kg		
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	soil				0,196 mg/kg		
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	oral					11 mg/kg food	

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	Workers	Dermal	Acute/short term exposure - local effects		0,0083 mg/cm2	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	Workers	Dermal	Long term exposure - systemic effects		104,15 mg/kg bw/day	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	Workers	Inhalation	Long term exposure - systemic effects		29,39 mg/m3	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	general population	Dermal	Long term exposure - systemic effects		62,5 mg/kg bw/day	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	general population	Inhalation	Long term exposure - systemic effects		8,7 mg/m3	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 9003-36-5	general population	oral	Long term exposure - systemic effects		6,25 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Dermal	Acute/short term exposure - systemic effects		8,33 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Acute/short term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Dermal	Long term exposure - systemic effects		8,33 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Long term exposure - systemic effects		12,25 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Dermal	Acute/short term exposure - systemic effects		3,571 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Dermal	Long term exposure - systemic effects		3,571 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Inhalation	Acute/short term exposure - systemic effects		0,75 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	Inhalation	Long term exposure - systemic effects		0,75 mg/m3	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	oral	Acute/short term exposure - systemic effects		0,75 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	general population	oral	Long term exposure - systemic effects		0,75 mg/kg bw/day	

Biological Exposure Indices:

None

8.2. Exposure controls:

Respiratory protection:

Suitable breathing mask when there is inadequate ventilation.

Use filter A-P2 if vapours/aerosols occur which may be inhaled.

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Goggles which can be tightly sealed.

and/or

facial protection

Skin protection:

Wear protective equipment.

Protective clothing that covers arms and legs.

apron

Advices to personal protection equipment:

Wash off any dirt that gets onto the skin with lots of soap and water, skin care.

Use solvent-resistant skin protection cream.

Do not breathe dust and vapors.

Store working clothes separately.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	liquid liquid black
Odor	aromatic
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	Polymerization may occur at elevated temperature.
Flash point	> 148,9 °C (> 300.02 °F)
Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density (20 °C (68 °F))	1,91 g/cm ³
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Not miscible or difficult to mix
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable

Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with alcohols and amines.
Reacts with oxidants, acids and lyes
Polymerization may occur at elevated temperature or in the presence of incompatible materials.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Danger of decomposition if exposed to heat.
Do not heat mixed adhesive unless you plan to use immediately.
Failure to observe these precautions may result in excessive heat build-up causing an exotherm.
Avoid moisture.

10.5. Incompatible materials

See section reactivity

10.6. Hazardous decomposition products

Hydrocarbons
Irritating organic vapours.
Polymerization may occur at elevated temperature or in the presence of incompatible materials.
May produce fumes when heated to decomposition. Fumes may contain carbon monoxide and other toxic fumes.
See section 5.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Skin irritation:

Prolonged or repeated contact may cause skin irritation.

Eye irritation:

Causes serious eye damage.

Sensitizing:

May cause an allergic skin reaction.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Carcinogenicity:

Suspected of causing cancer

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Hexahydromethylphthalic anhydride 25550-51-0	LD50	3.307 mg/kg	oral		rat	EU Method B.1 bis (Acute Oral Toxicity)
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxyethylene))-bis-oxirane 85954-11-6	LD50	3.563 mg/kg	oral		rat	
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 2.000 mg/kg	oral		rat	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	LD50	> 2.000 mg/kg	oral		rat	
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	LD50	5.000 mg/kg	oral		rat	
Methyltetrahydrophthalic anhydride 34090-76-1	LD50	> 2.000 mg/kg	oral		rat	OECD Guideline 401 (Acute Oral Toxicity)

Acute inhalative toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
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Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Hexahydromethylphthalic anhydride 25550-51-0	LD50	> 2.000 mg/kg	dermal		rabbit	EU Method B.3 (Acute Toxicity (Dermal))
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxyethylene))-bis-oxirane 85954-11-6	LD50	> 2.000 mg/kg	dermal		rat	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	LD50	23.000 mg/kg	dermal		rabbit	

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxyethylene))-bis-oxirane 85954-11-6	not irritating	4 h	rabbit	EU Method B.4 (Acute Toxicity: Dermal Irritation / Corrosion)
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	slightly irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxyethylene))-bis-oxirane 85954-11-6	slightly irritating	24 h	rabbit	EU Method B.5 (Acute Toxicity: Eye Irritation / Corrosion)
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxyethylene))-bis-oxirane 85954-11-6	not sensitising	Buehler test	guinea pig	EU Method B.6 (Skin Sensitisation)
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Hexahydromethylphthalic anhydride 25550-51-0	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxyethylene))-bis-oxirane 85954-11-6	positive	bacterial gene mutation assay	with and without		
	positive		with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
	no data	in vitro mammalian chromosome aberration test	with and without		EU Method B.10 (Mutagenicity)
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxyethylene))-bis-oxirane 85954-11-6	positive	intraperitoneal		mouse	EU Method B.12 (Mutagenicity)
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)			OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
Methyltetrahydrophthalic anhydride 34090-76-1	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Bisphenol A Diglycidyl Ether 1675-54-3	negative	oral: gavage		hamster, Chinese	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Reproductive toxicity:

Hazardous substances CAS-No.	Result / Classification	Species	Exposure time	Species	Method
Hexahydromethylphthalic anhydride 25550-51-0	NOAEL P = 450 mg/kg	screening oral: gavage		rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)

Repeated dose toxicity

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Hexahydromethylphthalic anhydride 25550-51-0	NOAEL=450 mg/kg	oral: gavage	28 d4 consecutive weeks/daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)

SECTION 12: Ecological information**General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

If used properly the product does not enter the drains.

In the cured state contribution of this product to Environmental Hazards is insignificant in comparison to articles in which it is used.

12.1. Toxicity**Ecotoxicity:**

Do not empty into drains / surface water / ground water.

Harmful to aquatic life with long lasting effects.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Hexahydromethylphthalic anhydride 25550-51-0	LC50	500 mg/l	Fish	48 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)
Hexahydromethylphthalic anhydride 25550-51-0	EC50	103 mg/l	Daphnia	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2,2'-((3,5',5,5'-tetramethyl- (1,1'-biphenyl)-4,4'-diyl)- bis(oxyethylene))-bis- oxirane 85954-11-6	LC50	> 0,1 mg/l	Fish	24 h	Oncorhynchus mykiss	EU Method C.1 (Acute Toxicity for Fish)
2,2'-((3,5',5,5'-tetramethyl- (1,1'-biphenyl)-4,4'-diyl)- bis(oxyethylene))-bis- oxirane 85954-11-6	EC50	> 0,15 mg/l	Daphnia	24 h	Daphnia magna	EU Method C.2 (Acute Toxicity for Daphnia)
2,2'-((3,5',5,5'-tetramethyl- (1,1'-biphenyl)-4,4'-diyl)- bis(oxyethylene))-bis- oxirane 85954-11-6	NOEC	> 0,15 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	EU Method C.3 (Algal Inhibition test)
	EC50	> 0,15 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	EU Method C.3 (Algal Inhibition test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	1,6 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	1,8 mg/l	Algae	72 h		OECD Guideline 201 (Alga, Growth Inhibition Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOEC	0,3 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Reaction product: bisphenol- A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	LC50	1,750000 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
	LC50	1,75 mg/l	Fish	96 h	Oncorhynchus mykiss (reported as Salmo gairdneri)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Reaction product: bisphenol- A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	NOEC	2,4 mg/l	Algae	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
	EC50	9,4 mg/l	Algae	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Reaction product: bisphenol- A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	NOEC	0,3 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
3,4-Epoxy cyclohexyl methyl- 3,4-epoxy cyclohexyl carboxylate 2386-87-0	LC50	24 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
3,4-Epoxy cyclohexyl methyl- 3,4-epoxy cyclohexyl carboxylate 2386-87-0	EC50	40 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
3,4-Epoxy cyclohexyl methyl- 3,4-epoxy cyclohexyl carboxylate 2386-87-0	EC50	90 mg/l	Algae		Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methyltetrahydrophthalic anhydride 34090-76-1	LC50	> 100 mg/l	Fish	96 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)
Methyltetrahydrophthalic	EC50	130 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline

anhydride 34090-76-1							202 (Daphnia sp. Acute Immobilisation Test)
Methyltetrahydrophthalic anhydride 34090-76-1	EC50	79 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)	
	NOEC	32 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)	
Bisphenol A Diglycidyl Ether 1675-54-3	LC50	3,1 mg/l	Fish		Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)	
Bisphenol A Diglycidyl Ether 1675-54-3	EC50	1,3 mg/l	Daphnia		Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)	

12.2. Persistence and degradability

Persistence and Biodegradability:

The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5		aerobic	5 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6		aerobic	5 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0		aerobic	71 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Methyltetrahydrophthalic anhydride 34090-76-1		aerobic	90 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Mobility:

Cured adhesives are immobile.

Bioaccumulative potential:

No data available.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Hexahydromethylphthalic anhydride 25550-51-0	2,59					
2,2'-((3,5',5,5'-tetramethyl-(1,1'-biphenyl)-4,4'-diyl)-bis(oxyethylene))-bis-oxirane 85954-11-6	2,9				20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
3,4-Epoxy cyclohexyl methyl-3,4-epoxy cyclohexyl carboxylate 2386-87-0	1,34				20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Bisphenol A Diglycidyl Ether 1675-54-3	3,84					

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB

Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	Not fulfilling PBT (persistent/bioaccumulative/toxic) criteria
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Wherever possible unwanted solder pastes should be recycled for recovery of metal.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

Disposal must be made according to official regulations.

Use packages for recycling only when totally empty.

Packaging that cannot be cleaned are to be disposed of in the same manner as the product.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.4. Packaging group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content

0 %

(2010/75/EU)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Great Britain):

Remarks	<p>The Health & Safety at Work Act 1974. The Control of Substances Hazardous to Health Regulations. L5:General Approved Code of Practice to the COSHH Regulations. HS(G)97:A Step by Step Guide to the COSHH Regulations. HS(G)193: COSHH essentials: Easy steps to control chemicals. IND (G)248L:Solder fume and you. IND(G)249L:Controlling health risks from rosin (colophony) based solder fluxes. The Control of Lead at Work Regulations. L132:Control of Lead at Work: Approved Code of Practice and Guidance. Employees should be under medical surveillance if the risk assessment made under the Control of Lead at Work Regulations indicates they are likely to be exposed to significant concentrations of lead, or if an Employment Medical Advisor or appointed doctor so certifies. A woman employed on work which exposes her to lead should notify her employer as soon as possible if she becomes pregnant. The Employment Medical Advisor / Appointed Doctor should be informed of the pregnancy. Under the Management of Health and Safety at Work Regulations, employers are required to assess the particular risks to health at work of pregnant workers and workers who have recently given birth or who are breast feeding.</p>
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SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- H351 Suspected of causing cancer.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.