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SAFETY DATA SHEET

I. PRODUCT AND COMPANY INFORMATION



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TRADE NAME(s)

Hydroxyl Functional Adhesion Promoter CHEMICAL FAMILY/
APPLICATION/ RESTRICTIONS

Chemical Mixture
Chemical Surface Coating/Primer/Adhesion
Promoter

II. HAZARDOUS IDENTIFICATION

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Flammable liquids (Category 2), H225 Eye irritation (Category 2A), H319 Skin irritation (Category 2), H315

Specific target organ toxicity - single exposure (Category 3), Central nervous system, H336

LABELING ELEMENTS, Hazard, and Precautionary Statements





Signal word: Danger

Pictogram(s):

Hazard statement(s):

Precautionary statement(s)

Hazard statement(s):

H225 Highly flammable liquid and vapour.

H315 Causes Skin Irritation

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

Precautionary statement(s)

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P233 Keep container tightly closed.

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P240 Ground/bond container and receiving equipment.

P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.

P242 Use only non-sparking tools.

P243 Take precautionary measures against static discharge.

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P264 Wash skin thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P312 Call a POISON CENTER or doctor/ physician if you feel unwell.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/ container to an approved waste disposal plant.

HAZARDS NOT OTHERWISE CLASSIFIED: May form explosive peroxides

INGREDIENTS OF UNKNOWN ACUTE TOXICITY >/= 1%: none

III. COMPOSITION / INFORMATION ON INGREDIENT(S)

CHEMICAL NAME/SYNONYMS	CAS NUMBER	EINECS NO.	CONC.*
Proprietary Active Blend	n/a	n/a	< 2%
Isopropanol (synonyms 2-Propanol, Isopropyl alcohol, sec-Propyl alcohol)	67-63-0	200-661-7	> 98 %

^{*} The specific chemical identity and/or percentage of this material has been withheld as a trade secret.

IV. FIRST AID MEASURES

INHALATION	If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a
	physician.
SKIN CONTACT	Wash off with soap and plenty of water. Consult a physician.
EYE CONTACT	Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.
INGESTION	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.
MOST	The most important known symptoms and effects are described in the labelling (see section 2)
IMPORTANT	and/or in section 11
SYMPTOMS &	
EFFECTS	
INDICATION OF	no data available

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ANY IMMEDIATE	
MEDICAL	
ATTENTION AND	
SPECIAL	
TREATMENT	
NEEDED	

V. FIREFIGHTING MEASURES

SUITABLE/ UNSUITABLE EXTINGUISHING MEDIA	Use alcohol-resistant foam, dry chemical or carbon dioxide.
SPECIFIC HAZARDS IE HAZARDOUS COMBUSTION PRODUCTS	Burning may form Carbon oxides.
PRECAUTIONS / SPECIAL PROTECTIVE EQUIPMENT	Wear self contained breathing apparatus for fire fighting if necessary. Use water spray to cool unopened containers.

VI. ACCIDENTAL RELEASE MEASURES

PRECAUTIONS, PPE, EMERGENCY	Use personal protective equipment. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas. For personal protection see section 8.
MATERIALS OF	Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations. Prevent material from entering storm sewers or waterways.

VII. HANDLING AND STORAGE

PRECAUTIONS FOR	Avoid contact with skin and eyes. Avoid inhalation of vapour or mist. Flashback possible over
SAFE HANDLING	considerable distance. Container explosion may occur under fire conditions. Use explosion
	proof
	equipment. Keep away from sources of ignition - No smoking. Take measures to prevent the
	buildup of electrostatic charge. For precautions see section II.
CONDITIONS FOR	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened
SAFE STORAGE	must be carefully resealed and kept upright to prevent leakage. Handle and store under inert
	gas. hygroscopic

VIII. EXPOSURE CONTROLS / PERSONAL PROTECTION

COMPONENT	PEL/	CONTROL	BASIS (ACGIH, OSHA	NOTES
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TWA/ STEL	PARAMETER S	ETC)	
TWA	200 ppm	ACGIH TLV	Eye & Upper Respiratory Tract irritation Central Nervous System impairment Not classifiable as a human carcinogen
STEL	400 ppm	ACGIH TLV	Eye & Upper Respiratory Tract irritation Central Nervous System impairment Not classifiable as a human carcinogen
TWA	400 ppm 980 mg/m3	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000	
STEL	500 ppm 1,225 mg/m3	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000. USA. NIOSH Recommended Exposure Limits	
TWA	400 ppm 980 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants	The value in mg/m3 is approximate.
TWA	400 ppm 980 mg/m3	USA. NIOSH Recommended Exposure Limits	
	STEL TWA STEL TWA TWA	STEL S TWA 200 ppm STEL 400 ppm TWA 400 ppm 980 mg/m3 STEL 500 ppm 1,225 mg/m3 TWA 400 ppm 980 mg/m3 TWA 400 ppm 980 mg/m3	TWA 200 ppm ACGIH TLV STEL 400 ppm ACGIH TLV TWA 400 ppm 980 mg/m3 USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000 STEL 500 ppm 1,225 mg/m3 USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000. USA. NIOSH Recommended Exposure Limits TWA 400 ppm 980 mg/m3 USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants TWA 400 ppm 980 mg/m3 USA. NIOSH Recommended TWA 400 ppm 980 mg/m3 USA. NIOSH Recommended

VENTILATION / ENGINEERING CONTROLS	Use explosion-proof ventilation equipment. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure limits. Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
	Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).
	Wear appropriate protective gloves to prevent skin exposure. The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is

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used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Full contact Material: Nitrile rubber Minimum layer thickness: 0.4 mm Breakthrough time: 480 min Material tested:Camatril® (KCL 730 / Aldrich Z677442, Size M) Splash contact Material: Nitrile rubber Minimum layer thickness: 0.2 mm Breakthrough time: 60 min Material tested:Dermatril® P (KCL 743 / Aldrich Z677388, Size M) data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374 If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and

EYE PROTECTION

Wear appropriate protective eyeglasses or chemical safety goggles. Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any

CLOTHING

Wear appropriate protective clothing to prevent skin exposure.

specific use scenario.

IX. PHYSICAL AND CHEMICAL PROPERTIES

Appearance (physical state, color,	Liquid, Clear Colorless	Upper/lower flammability or	Lower: 2%
etc.		explosive limits:	UEL: 12.7%
Odor	alcohol-like	Vapor pressure	43.2 hPa (32.4 mmHg)
			at 20.0 °C (68.0 °F)
			58.7 hPa (44.0 mmHg)
			at 25.0 °C (77.0 °F)
Odor threshold	no data available	Vapor density	no data available
pH	no data available	Relative Density	0.785 g/cm3 at 25 °C
			(77 °F)
Melting point/freezing point	-89.5 °C (-129.1 °F) - lit.	Solubility (in H ₂ O)	miscible
Initial boiling point and boiling range	82 °C (180 °F) - lit.	Partition coefficient:	log Pow: 0.05
		n-octanol/water	
Flash point	12.0 °C (53.6 °F) -	Auto-ignition temperature	425.0 °C (797.0 °F)
	closed cup		
Evaporation rate	3.0 (BuOAC = 1)	Decomposition temperature	no data available
Flammability (solid, gas)	no data available	Viscosity	no data available

X. STABILITY AND REACTIVITY

REACTIVITY	no data available
CHEMICAL STABILITY	Stable under recommended storage conditions.
POSSIBILITIES OF	Vapours may form explosive mixture with air.

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HAZARDOUS	
REACTIONS	
CONDITIONS TO	Heat, flames and sparks. Extremes of temperature and direct sunlight.
AVOID	
INCOMPATIBLE	Oxidizing agents, Acid anhydrides, Aluminium, Halogenated compounds, Acids. May damage
MATERIALS	some forms of plastics with prolonged exposure.
HAZARDOUS	Other decomposition products - no data available
DECOMPOSITION	In the event of fire: see section 5
PRODUCTS	

XI. TOXICOLOGY INFORMATION

LIKELY ROUTES OF	
EXPOSURE	INHALATION: is not expected if proper ventilation or personal protective equipment is used while working with this product INGESTION: Ingestion is not expected if proper industrial hygiene practices are followed, including no eating, drinking, or smoking while working with chemicals SKIN: is not expected if proper personal protective equipment (gloves and protective clothing) is used while working with this product EYE CONTACT: is not expected if proper personal protective equipment (safety glasses or goggles) is used while working with this product
SYMPTOMS	INHALATION: May cause drowsiness or dizziness.
RELATED TO	INGESTION: Skin corrosion/irritation: Skin - rabbit; Result: Mild skin irritation
PHYSICAL,	SKIN: Serious eye damage/eye irritation: Eyes - rabbit; Result: Eye irritation - 24 h
	EYE CONTACT: Respiratory or skin sensitisation: no data available
CHARACTERISTICS	
DELAYED /	Reproductive toxicity: no data available
IMMEDIATE	Specific target organ toxicity - single exposure: May cause drowsiness or dizziness.
EFFECTS,	Specific target organ toxicity - repeated exposure: no data available
CHRONIC EFFECTS	Aspiration hazard: no data available
FROM	Germ cell mutagenicity: no data available
SHORT/LONG TERM	
EXPOSURE	
NUMERICAL	ACUTE TOXICITY ESTIMATES: none known
MEASURES OF	
TOXICITY	Acute toxicity
	LD50 Oral - rat - 5,045 mg/kg
	Remarks: Behavioral:Altered sleep time (including change in righting reflex).
	Behavioral:Somnolence (general depressed activity).
	LC50 Inhalation - rat - 8 h - 16000 ppm
	LD50 Dermal - rabbit - 12,800 mg/kg
CARCINOGENICITY	Carcinogenicity: This product is or contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH,NTP, or EPA classification.
	IARC: 3 - Group 3: Not classifiable as to its carcinogenicity to humans (Isopropanol) NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
	OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a

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carcinogen or potential carcinogen by OSHA.

XII. ECOLOGICAL INFORMATION

ECOTOXICITY	See below for the relevant data for the Isopropanol. The other components either have no ecotoxicological effects or no data exists.		
	Toxicity to fish LC50 - LC50 - Pimephales promelas (fathead minnow) - 9,640.00 mg/l - 96 h Toxicity to daphnia and other aquatic invertebrates: EC50 - Daphnia magna (Water flea) - 5,102.00 mg/l - 24 h		
	Toxicity to algae EC50 - EC50 - Desmodesmus subspicatus (green algae) - > 2,000.00 mg/l - 72		
	EC50 - Algae - > 1,000.00 mg/l - 24 h		
PERSISTENCE AND DEGRADABILITY	No data available		
BIOACCUMULATIVE POTENTIAL	No data available		
MOBILITY IN SOIL	No data available		
OTHER ADVERSE EFFECTS (OZONE LAYER ETC.)	No data available		

XIII. DISPOSAL CONSIDERATIONS

Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company.

Contact a licensed professional waste disposal service to dispose of this material.

Contaminated Packaging Disposal: Dispose of as unused product.

XIV. TRANSPORTATION INFORMATION

UN/NA	UN/NA PROPER SHIPPING NAME	TRANSPORT HAZARD CLASS	PACKING GROUP
UN 1993	Flammable Liquid n.o.s. (contains Isopropanol)	3	II

US DOT/IATA	UN 1993 Flammable Liquid n.o.s.,3, II, (Contains Isopropanol)			
ENVIRONMENTAL HAZARDS Marine Pollutant: NO				
BULK TRANSPORT (MARPOL 73/78/IBC CODE)	IMDG: UN 1993 Flammable Liquid n.o.s.,3, II, (Contains Isopropanol) EMS-No: F-E, S-D			
SPECIAL PRECAUTIONS	none known			

XV. REGULATORY INFORMATION

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TSCA	The components in this mixture are listed on the US inventory.
OSHA	This document has been prepared in accordance with the SDS
	requirements of the OSHA Hazard Communication Standard.
SARA SECTION 302 EXTREMELY	No chemicals in this material are subject to the reporting requirements of
HAZARDOUS SUBSTANCES	SARA Title III, Section 302.
The following components are subject to	2- Propanol, CAS# 67-63-0 Revision Date 1987-01-01
reporting levels established by SARA	
Title III, Section 313	
Sara 311/312 Hazards	Fire Hazard, Acute Health Hazard, Chronic Health Hazard
Massachusetts Right To Know	2- Propanol, CAS# 67-63-0 Revision Date 1987-01-01
Components	
Pennsylvania Right To Know	2- Propanol, CAS# 67-63-0 Revision Date 1987-01-01
Components	
New Jersey Right To Know Components	2- Propanol, CAS# 67-63-0 Revision Date 1987-01-01
California Prop. 65 Components	This product does not contain any chemicals known to State of California to
-	cause cancer, birth defects, or any other reproductive harm.

XVI. OTHER INFORMATION

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HMIS Rating Health hazard: 2

Chronic Health Hazard: *

Flammability: 3 Physical Hazard 0

NFPA Rating Health hazard: 2 Fire Hazard: 3 Reactivity Hazard: 0

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